# TruSonic II





TruSonic II hand held and light weight Digital Ultrasonic Flaw Detector offers you all the features of larger, heavier instruments, such as high resolution with the usual high gain reserve.

In addition to this, the instruments ease work by the inclusion of extras. For example in weld testing the exact flaw location is evaluated; all features are available for demanding thickness measurements.

User-friendly programs for display evaluation with 3 or 4 Distance Amplitude Curves (DAC), +6dB DAC and for AVG evaluation are available as standard.

T-Scan thickness display

Welding simulation map for welding section display defect location for report printing

The light weight 2.5 kg, including batteries!

The ergonomic design and operational ease will amaze you.

Large Color TFT display. A bright, 400 cd/m2 high contrast screen enables you to read your measurements data even under poor lighting conditions. The A-Scan, the instrument settings and the digital measurement readings are all displayed simultaneously. The instruments can withstand the toughest condition. After testing, you will certainly wish to use the many documentation possibilities to record all calibration parameters and test results. It could storage 500 data inside.

## **INSTRUMENTS MEET YOUR NEEDS**

The high refresh rate (60HZ) of the bright and high-contrast TFT screen is reminiscent of the successful analog tubes.

You can read your measurement readings quickly and clearly. If a measurement is made when you are at some distance from your instrument, simply display the reading in large digits.

The pulse repetition frequency can be reduced. By doing this, phantom echoes can be reliable avoided which could occur when testing larger test objects.

The instrument can store data sets, including all instrument parameters, test results and A-Scans and can be recalled at any time. You soon feel at ease, because you operate them in accordance with your proven standards for digital instruments.

### **FEATURES**

- $\boldsymbol{\cdot}$  joystick control set and adjust all parameters
- Welding simulation map
- · Large thickness reading display
- · DAC curve with DAC alarm
- · Curve DGS (optional)
- · Positive, negative, and minimum depth alarms
- · Filled waveform trace display
- · Separately Gate A and Gate B setting with alarm

- · Peak or Flank measurement
- Freeze and Peak memory mode
- · Automatic calibration on two points
- Pulse repetition frequency control
- Displays sound path value, surface distance and depth to flaw
  - in angle beam inspections
- $\boldsymbol{\cdot}$  Connects to PC via USB cable to download data and make

certificates

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## **TECHNICAL SPECIFICATIONS**

NEW

Calibration range:	From 25 to 1000 mm (steel long)
Sound velocity:	2 fixed values(3230m/s,5920m/s) and adjustable in the range 1000 to 9999m/s in steps of 1m/s
Probe delay:	0 to 2000mm
Gain:	100dB, adjustable in steps of 0.1/2/6/12/20 dB
Fine Gain:	0.1 dB
Frequency range:	0.5-10 MHz wide band
Pulse repetition frequency:	10-1000Hz, depending on the set calibration range and the probe delay for adjustable
Test methods:	Pulse echo mode and Thru mode
Pulse Voltage:	300 V negative spike
Damping:	120 ohm
Echo presentation:	Full wave
Suppression:	Linear, 0 to 90% screen height adjustable in steps of 1%, status indication on the display
DAC:	Recording of up to 8 reference echoes, 40dB dynamic range, display of the DAC curve 3 or 4 DAC curve can be setting
DGS:	Measurement technique that allows defects echoes through the evaluation of diagrams DGS associated with particolar probes and materials.
Data storage:	500 A-scan Trace Data sets in the FLASH memory, with additional alphanumeric identification and directory function
Units of measure:	mm or inch
Interface:	USB
Analog output:	Proportional voltage for amplitude and sound path of the echo in the gate; TTL signal for gate alarm
Probe connector:	Two LEMO 1 connectors or BNC Connector
Power supply:	Removable 132Ah/3.7V Li-ion Battery or mains supply via an external mains power/charger unit 110/220 V
Operational period:	Up to 6 hours with Battery ( select LCD low bright )
Operating temperature:	-5° C +65° C
Storage temperature:	-40° C +75° C (without batteries)
Display size:	Monitor: 100mm×60mm (W×H)
Dimensions:	160mm×100mm×40mm (H×W×T)

## SALE KIT

- Instrument Trusonic II with shoulder strap
- 1 batteries (inside)
- AC mains adapter/battery charger
- USB Data transfer cable
- Operating manual (english)
- Software for documentation and data filing with communication cable
- Hard Carrying Case

